

# Technical Data Sheet



generation

20

## ULTRAFILL GOLD

ULTRAFILL GOLD is an ultra-light polyester body filler designed for medium to fine panel repairs. It offers excellent adhesion to common substrates, fast curing, easy sanding, and delivers a smooth, high-quality finish.

code: UFGDG20-3



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## Technical Data

### Technical Information

Mixing ratio	Mix 100 parts filler with 2 parts hardener
Specific gravity	1.03g / cm <sup>3</sup>
VOC Directive	2004/42/11B(b),(250)
VOC content	217 g/l
Storage	Store in a cool place between +5°C and +25°C (+41°F and +77°F)
Shelf Life	Use within 12 months for best results.

## Substrates

- Old sound paintwork
- Bare metal
- Galvanised
- Aluminium
- Polyester
- SMC, FRP

## Surface Preparation



Sand surface with an appropriate grit paper










Clean substrate using a soft cloth and degrease

Make sure the surface is first wiped dry and then air dried

## Drying time

Working time	5-6 minutes
Infrared dry Lamp distance: <70cm	2-3 minutes
Air dry @ 20°C (68°F)	15-20 minutes

1 	Always wear protective equipment
2 	Mix 100:2 with hardener (do not over-catalyse with too much)
3 	Apply filler as necessary to the repair area. Working time - 5-6 minutes
4 	Infrared dry - 2-3 minutes Air dry (20°C (68°F) - 15-20 minutes
5 	Initial sanding - P80-P120 Final sanding - P180 - P240
6 	Use Generation20 Guidecoat during sanding to identify high and low spots
7 	Repeat previous steps until desired result is achieved

## Notes

- Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork
- Do not apply at temperatures below +5°C (+41°F)
- Dry sanding is always recommended

## DISPOSAL

Completely emptied cans should be put in recycling skips or appropriate container. Cans which are not empty should be disposed of as special refuse.

This application and technical information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively is the responsibility of the user.

## ENVIRONMENTAL

ProXL is committed to use formulations without restricted or critical ingredients and to achieve the best possible performance. The caps and packagings are made of recyclable material.

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